

Work Order ID 112885

February-10-14 10:29:24 AM

112885

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Item ID: D350-567-117 Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Super-Sized Vertical Reference Floor Window Sliding Door Compatible

Start Date: 2/10/14 Start Qty: 1.00 *1* Cust Item ID:

Required Date: 2/10/14 Req'd Qty: 1.00 *1* Customer:

Reference:

Approvals: Process Plan: ML5 Date: 14-02-10 Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D350-567	E

100 0.00

100 DOCUMENT CONTROL

DC Memo 0.00

Document Control, Verify USB or P Photocopy bluefile and type labels as per PPP D350-567-117 CHG002

DAS 31 9-89 14-03-05 1 ML5 14-03-3

110 0.00

110 Packaging

Packaging Memo 0.00

Packaging Pick Packing Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

DAS 32 9-89 14/3/3 (1)

120 0.00

120 QC4- 100% Inspect kits for completeness

QC Memo 0.00

Quality Control

DAS 31 9-89 14-03-05

Picklist Print

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Work Order ID: 112885

Parent Item: D350-567-117

Start Date: 2/10/14

Required Date: 2/10/14

Parent Item Name: Super-Sized Vertical Reference Floor Window Sliding Door Compatible

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 08.09.30 new issue EC verified by: DD
IPP REV:B 13.10.15 AS PER IIN REV.E DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-567-031 Interior Window For -015 & -025	DAS 31 9-89	Manufactured	No			110	Each	0.0000	1	1		11/3/10	DAS 32 9-89
D350-567-113 Replacement Exterior SS Window	DAS 31 9-89	Manufactured	No			110	Each	1.0000	1	1		11/3/29	DAS 32 9-89
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				FG049A		1							
				110056		1							

14/3/3 (1)

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 S GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: E

Date: 13.08.15